## Reduction method in contact mechanics

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## Outline



Basic idea

## 2 Mapping of conforming and non-conforming contacts

- Contact without adhesion
- Contact with adhesion
- Pressure distribution

## Image and a stresses and displacements within axisymmetric half-space

- Correspondence principle and complete algorithm of reduction
- Numerical calculations
- 4 Use of elastic inhomogenities to reduction
  - A simple example of reduction: Tangential contact of sphere
- 5 Summary and outlook

Mapping of conforming and non-conforming contacts Mapping of internal fields within axisymmetric half-space Inhomogenities Summary and outlook

Basic idea

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Mapping of conforming and non-conforming contacts Mapping of internal fields within axisymmetric half-space Inhomogenities Summary and outbook

Basic idea

## HERTZian contact – global relations

#### relationship between penetration, load and area of contact





Basic idea

## HERTZian contact – global relations

#### relationship between penetration, load and area of contact



Basic idea

## HERTZian contact – global relations

#### relationship between penetration, load and area of contact



Requirements of mapping:  $R_{1D} = \frac{1}{2}R$  und  $k = \tilde{E}\Delta x$ 

Mapping of conforming and non-conforming contacts Mapping of internal fields within axisymmetric half-space Inhomogenities Summary and outbook

Basic idea

## HERTZian contact – pressure distribution









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Basic idea

## HERTZian contact - pressure distribution

$$\frac{p_{\rm 3D}\left(r\right)}{p_o} = \sqrt{1 - \left(\frac{r}{a}\right)^2}$$







#### New definition of "normal stresses"

$$p_{\rm 3d}\left(r\right) = \frac{p_{\rm F}\left(r\right)}{c\sqrt{u_{\rm F}\left(r\right)R_{\rm 1d}}}$$

(POPOV / GEIKE, 2007)

Mapping of conforming and non-conforming contacts Mapping of internal fields within axisymmetric half-space Inhomogenities Summary and outlook

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#### Guiding concept of reduction method

,As simply as possible, but nevertheless exactly".

Contact without adhesion Contact with adhesion Pressure distribution

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Contact without adhesion Contact with adhesion Pressure distribution

## Single axisymmetric contact of arbitrary shape



Boundary conditions:

$$egin{array}{rl} u_{z}(r,0) &=& \delta - f(r) \ , \ 0 \leq r \leq a \ \sigma_{zz} \ (r,0) &=& 0 \ , \ r > a \ au_{rz} \ (r,0) &=& 0 \ , \ r \geq 0 \end{array}$$

Contact without adhesion Contact with adhesion Pressure distribution

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Integral equations

of penetration and load:

$$\delta = \int_{0}^{1} \frac{f'(x)}{\sqrt{1 - x^2}} \, dx + \frac{\pi}{2} \chi \left(1\right)$$

$$P = 2\tilde{E}a \int_{0}^{1} \left[\delta - t \int_{0}^{t} \frac{f'(x)}{\sqrt{t^2 - x^2}} \, dx\right] \, dt$$
(SNEDDON, 1965)

Contact without adhesion Contact with adhesion Pressure distribution

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(SNEDDON, 1965)

Power-series as shape function:

$$f(r) := \sum_{n=1}^{\infty} f_n(r) = \sum_{n=1}^{\infty} c_n r^n$$
(Segedin, 1957)

Contact without adhesion Contact with adhesion Pressure distribution

$$P = 2\tilde{E}\sum_{n=1}^{\infty} \int_{0}^{a} \frac{\sqrt{\pi}}{2} \frac{n\Gamma\left(\frac{n}{2}\right)}{\Gamma\left(\frac{n}{2} + \frac{1}{2}\right)} \left[ \underbrace{\frac{f_{n}\left(a\right)}{\sum_{n=1}^{\infty} - f_{n}\left(r\right)}}_{\equiv\delta_{rn}} - f_{n}\left(r\right) \right] dr + 2\tilde{E}a\frac{\pi}{2}\chi\left(1\right)$$

After some simple manipulations  $\dots$  integrand has equal structure as in the 1D-model!

Contact without adhesion Contact with adhesion Pressure distribution

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#### Conclusion

With regard to relationship between load, penetration and radius of contact the indentation of half-space with an axisymmetric punch of arbitrary profile can be mapped exactly by an one-dimensional system!

Contact without adhesion Contact with adhesion Pressure distribution

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#### Necessary change of shape

$$\tilde{r} \longmapsto |\tilde{x}|$$
,  $f_n(\tilde{r}) := c_n \tilde{r}^n \longmapsto \tilde{f}_n(\tilde{x}) := \tilde{c}_n |\tilde{x}|^n$  with  $\tilde{c}_n := \varkappa_n c_n$ ,  $n \in \mathbb{R}^+$   
Shape factor:  $\varkappa_n := \frac{\delta_n}{\delta_{cn}}$ 

Contact without adhesion Contact with adhesion Pressure distribution



Shape factor:  

$$\varkappa_n \equiv \varkappa(n) := \frac{\sqrt{\pi}}{2} \frac{n\Gamma\left(\frac{n}{2}\right)}{\Gamma\left(\frac{n}{2} + \frac{1}{2}\right)}$$

Hertz: 
$$\varkappa_2 = 2$$

Cone: 
$$\varkappa_1 = \frac{\pi}{2}$$



Contact without adhesion Contact with adhesion Pressure distribution

## Indentation by flat cylindrical punch



Penetration and load:

$$\delta = \int_{0}^{1} \frac{f'(x)}{\sqrt{1-x^2}} dx + \frac{\pi}{2}\chi(1) = \frac{\pi}{2}\chi(1)$$

$$P = 2\tilde{E}a\int_{0}^{1} \left[\delta - t\int_{0}^{t} \frac{f'(x)}{\sqrt{t^2-x^2}} dx\right] dt$$

$$= 2\tilde{E}a\delta = 2\tilde{E}\Delta x \sum_{i=1}^{x/\Delta x} i\delta$$

Contact without adhesion Contact with adhesion Pressure distribution

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$$= 2\tilde{E}a\delta = 2\underbrace{\tilde{E}\Delta x}_{=:k} \sum_{i=1}^{a/\Delta x} i\delta$$

Universal stiffness of normal contact:  $k_{ges} := \frac{dP}{d\delta} = 2\tilde{E}a$  (PHARR / OLIVER, 1992)  $k = \tilde{E}\Delta x$ , 1D-model has the same stiffness!

Contact without adhesion Contact with adhesion Pressure distribution

## Indentation by flat cylindrical punch



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#### Conclusion

The indentation with a flat cylindrical punch can also be mapped exactly by an one-dimensional system!

Contact without adhesion Contact with adhesion Pressure distribution

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# Mapping of generalized JKR-theory

#### Keynote:

The contact with adhesion arises from the contact without adhesion plus a rigid body translation! (JOHNSON, KENDALL, ROBERTS, 1971)



Contact without adhesion Contact with adhesion Pressure distribution

# Mapping of generalized JKR-theory

#### Keynote:

The contact with adhesion arises from the contact without adhesion plus a rigid body translation! (JOHNSON, KENDALL, ROBERTS, 1971)



#### Immediate Conclusion

The contact with adhesion can be mapped exactly by a 1D-model!

Contact without adhesion Contact with adhesion Pressure distribution

Structure of unloading part resembles loading by a flat cylindrical punch

$$\begin{array}{lll} \delta & = & \delta_{\rm n.a.} - \sqrt{\frac{2a\pi\tilde{\gamma}}{E}} \\ P & = & P_{\rm n.a.} - \sqrt{8\pi\tilde{E}a^3\bar{\gamma}} \end{array} \end{array} \right\} \\ \Longrightarrow P_{\rm n.a.} - P = 2\tilde{E}a\left(\delta_{\rm n.a.} - \delta\right) \\ \end{array}$$

Contact without adhesion Contact with adhesion Pressure distribution

Structure of unloading part resembles loading by a flat cylindrical punch

$$\begin{cases} \delta &= \delta_{\text{n.a.}} - \sqrt{\frac{2a\pi\tilde{\gamma}}{E}} \\ P &= P_{\text{n.a.}} - \sqrt{8\pi\tilde{E}a^3\tilde{\gamma}} \end{cases} \end{cases} \implies P_{\text{n.a.}} - P = 2\tilde{E}a\left(\delta_{\text{n.a.}} - \delta\right)$$

Loading und pull-off in 1D-model



Contact without adhesion Contact with adhesion Pressure distribution

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Pressure distribution

 $\sqrt{a^2 - x^2}$  $= 2 \int_{-\infty}^{\sqrt{u}} p(r) \, dy$ 

 $= 2 \int_{-\infty}^{\infty} \frac{rp(r)}{\sqrt{r^2 - r^2}} dr$ 

 $\equiv$ 

 $\sqrt{2\pi}\mathcal{A}_{2}[rp(r);x]$ 

## WEBER-Transformation

Conversion of axisymmetric pressure distribution on two-dimensional ones by (WEBER, 1940) projection



Axisymmetr. pressure distribution

#### Weber-transform (line load)

Pressure distribution



Axisymmetr. pressure distribution

Contact without adhesion Contact with adhesion Pressure distribution

#### Weber-transform (line load)



3D-pressure calculable from 1D-spring-pressure by inverse Weber-tranform

Contact without adhesion Contact with adhesion Pressure distribution

## Alternative, applicable to even exponents

#### Expansion of real pressure distribution ...

... in series of special Legendre polynomials (G.IA. POPOV, 1962; JAFFAR, 2004)

$$p(\bar{r}) = \frac{1}{\sqrt{1-\bar{r}^2}} \sum_{n=0}^{N} k_{2n} L_{2n} \left(\sqrt{1-\bar{r}^2}\right)$$

$$u_{z}\left(\bar{r}, \, z=0\right) \quad = \quad \frac{\pi a \left(1-\nu\right)}{2 \, G} \sum_{n=0}^{N} k_{2n} \left[L_{2n}\left(0\right)\right]^{2} L_{2n}\left(\sqrt{1-\bar{r}^{2}}\right)$$

#### Expansion of displacements of one-dimensional model ...

... in series of special root elements  $s^m := \left(1 - ilde{x}^2
ight)^{m/2}$  (Hess, 2007)

$$\begin{split} \tilde{u}_z(s,0) &= \sum_{k=1}^K \tilde{g}_k\left(s\right) &= \sum_{k=1}^K e_k s^k \\ p\left(s\right) &= \frac{\tilde{E}}{\pi a} \frac{1}{s} \sum_{k=1}^K \varkappa_k \tilde{g}_k\left(s\right) &= \frac{\tilde{E}}{\pi a} \frac{1}{s} \sum_{k=1}^K \varkappa_k e_k s^k \end{split}$$

"3D-pressure equal to 1D-spring-pressure divided by s", but weighting necessary!

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Mapping of internal fields within axisymmetric half-space Inhomogenities

Correspondence principle and complete algorithm of reduction

## Forminvariances



 $\Phi$  AIRY stress function

Correspondence principle and complete algorithm of reduction Numerical calculations

#### Elastic half-space - axisymmetry

$$\begin{bmatrix} 2G\mathcal{H}_{1}\left[u_{r}\left(r,z\right);\xi\right]\\ 2G\mathcal{H}_{0}\left[u_{z}\left(r,z\right);\xi\right]\\ \mathcal{H}_{1}\left[\tau_{rz}\left(r,z\right);\xi\right]\\ \mathcal{H}_{0}\left[\sigma_{zz}\left(r,z\right);\xi\right] \end{bmatrix} = \begin{bmatrix} \xi^{-1}\left(-1+2\nu\right)+z\\ 2\xi^{-1}\left(1-\nu\right)+z\\ -\xi z\\ --\xi z\\ -1-\xi z \end{bmatrix} \bar{p}_{0}\left(\xi\right)e^{-\xi z} + \begin{bmatrix} 2\xi^{-1}\left(1-\nu\right)-z\\ -\xi^{-1}\left(1-2\nu\right)-z\\ -1+\xi z\\ \xi z \end{bmatrix} \bar{q}_{0}\left(\xi\right)e^{-\xi z}$$

#### Elastic half-space - state of plane strain

ſ	$2G\mathcal{F}_{s}[u_{x}^{p}\left(x,z ight);\lambda]$		$-\lambda^{-1}\left(1-2 u ight)+z$		$2\lambda^{-1}\left(1- u ight)-z$	1
	$2G\mathcal{F}_{c}[u_{z}^{p}\left(x,z ight);\lambda]$		$2\lambda^{-1}\left(1- u ight)+z$	$p_{c}^{p}\left(\lambda ight)e^{-\lambda z}+$	$-\lambda^{-1}\left(1-2\nu\right)-z$	$\left  q_{s}^{p}\left( \lambda  ight) e^{-\lambda z}  ight $
	$\mathcal{F}_{s}[ au_{xz}^{p}\left(x,z ight);\lambda]$		$-\lambda z$		$-1 + \lambda z$	
	$\mathcal{F}_{c}[\sigma_{zz}^{p}\left(x,z ight);\lambda]$		$-1 - \lambda z$		$\lambda z$	

Correspondence principle and complete algorithm of reduction Numerical calculations

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Approach: Boundary stresses equal in frequency space:

$$ar{p}_{0}\left(\xi
ight)\stackrel{!}{=}b\,p_{c}^{p}\left(\xi
ight)\qquadar{q}_{0}\left(\xi
ight)\stackrel{!}{=}b\,q_{s}^{p}\left(\xi
ight)$$

Correspondence principle and complete algorithm of reduction Numerical calculations

### Correspondence principle – part I –

$$u_{x}^{p}\left(x,z
ight) = b^{-1}x\mathcal{A}_{2}\left[u_{r}\left(r,z
ight);x
ight]$$

$$u_{z}^{p}\left(x,z
ight) = b^{-1}\mathcal{A}_{2}\left[ru_{z}\left(r,z
ight);x
ight]$$

$$au_{xz}^{p}\left(x,z
ight) = b^{-1}x\mathcal{A}_{2}\left[ au_{rz}\left(r,z
ight);x
ight]$$

$$\sigma_{zz}^{p}\left(x,z\right) = -b^{-1}\mathcal{A}_{2}\left[r\sigma_{zz}\left(r,z\right);x\right]$$

$$u_{r}(r,z) = b \mathcal{A}_{2}^{-1} \left[ x^{-1} u_{x}^{p}(x,z); r \right]$$

$$u_{z}(r,z) = b r^{-1} \mathcal{A}_{2}^{-1} [u_{z}^{p}(x,z); r]$$

$$T_{rz}(r,z) = b \mathcal{A}_{2}^{-1} \left[ x^{-1} \tau_{xz}^{p}(x,z); r \right]$$

$$\sigma_{zz}\left(r,z\right) \ = \ b \ r^{-1} \mathcal{A}_{2}^{-1} \left[\sigma_{zz}^{p}\left(x,z\right); \, r\right]$$

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Mapping of conforming and non-conforming contacts
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ight);x
ight]\qquad u_{z}\left(r,z
ight)=b$$

$$au_{xz}^{p}\left(x,z
ight) = b^{-1}x\mathcal{A}_{2}\left[ au_{rz}\left(r,z
ight);x
ight]$$

$$u_{z}(r,z) = b r^{-1} \mathcal{A}_{2}^{-1} [u_{z}^{p}(x,z); r]$$

 $u_r(r,z) = b \mathcal{A}_2^{-1} [x^{-1} u_x^p(x,z);r]$ 

$$\pi_{rz}(r,z) = b \mathcal{A}_2^{-1} [x^{-1} \tau_{xz}^p (x,z); r]$$

$$\left(x,z
ight) = b^{-1}\mathcal{A}_{2}\left[r\sigma_{zz}\left(r,z
ight);x
ight] \qquad \sigma_{zz}\left(r,z
ight) = b\,r^{-1}\mathcal{A}_{2}^{-1}\left[\sigma_{zz}^{p}\left(x,z
ight);r
ight]$$

#### Conclusion

 $\sigma_{zz}^p$ 

- By means of correspondence principle the conversion between internal fields of axisymmetry and state of plane strain/stress is possible!
- Simple Connection to 1D-model possible, because of  $\sigma_{zz}^{p}(x,0) = b^{-1}\mathcal{A}_{2}\left[r\sigma_{zz}(r,0);x\right] \stackrel{!}{=} \frac{1}{\sqrt{2\pi}}p_{\mathsf{F}}(x)$ : Spring-pressure divided by  $\sqrt{2\pi}$  equal to plane boundary load.

Correspondence principle and complete algorithm of reduction Numerical calculations

## Complete algorithm of reduction

#### Complete algorithm

- Indentation of 1D-spring-bed with modified punch  $\implies P-\delta$ -a-relationship exact
- 2 Loading of half-plane by spring-pressure (divided by  $\sqrt{2\pi}$ )
- Detection of plane internal fields
- Inverse ABEL-transform of plane fields => All axisymmetric internal fields exact

Correspondence principle and complete algorithm of reduction Numerical calculations

## Complete algorithm of reduction

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- Indentation of 1D-spring-bed with modified punch  $\implies P-\delta$ -a-relationship exact
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- Disadvantage of correspondence principle Inverse Abel-transform of plane fields!

# Complete algorithm of reduction

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- Indentation of 1D-spring-bed with modified punch  $\implies P-\delta$ -a-relationship exact
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- Oetection of plane internal fields
- Disadvantage of correspondence principle Inverse Abel-transform of plane fields!
- Advantage

Discretization of two- instead of three-dimensional system!

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## Contact of HERTZ and HUBER 1904







#### Left

Analytical solution of HERTZ and HUBER

#### Right

Numerical results with the upgrading reduction method

#### Here

Plane fields by FOURIER-Integrals produced by MATHEMATICA

#### In principle

reduction method independant of numerical discretization method!

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Correspondence principle and complete algorithm of reduction Numerical calculations

## Charakteristica of HERTZian contact

Stress distribution at surface (z = 0)



Correspondence principle and complete algorithm of reduction Numerical calculations

## Charakteristica of HERTZian contact

Stress distribution at surface (z = 0)





Reduction method shows exactly the same results as theory! (Cf. JOHNSON, 1987)

Correspondence principle and complete algorithm of reduction Numerical calculations

## Maximum of principal shear stresses

Influence of punch-profil



Change of position of maximum principal shear stresses; results produced with reduction method!

Correspondence principle and complete algorithm of reduction Numerical calculations

## Contact of a sphere with adhesion

#### ... in case of no external force



Reduction method leads to exactly the same results as ones of BARQUINS, MAU-GIS, (1982, 2000)!

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A simple example of reduction: Tangential contact of sphere

## Tangential contact of sphere – partial slip



Tangential traction (CATTANEO, MINDLIN)



A simple example of reduction: Tangential contact of sphere

## Tangential contact of sphere – partial slip



Tangential traction (CATTANEO, MINDLIN)



#### Stick region

Sphere: 
$$\frac{c}{a} = \left(1 - \frac{Q}{\mu P}\right)^{1/3}$$
  
Cylinder:  $\frac{c}{a} = \left(1 - \frac{Q}{\mu P}\right)^{1/2}$ 

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## Tang. contact of cylinder and inhomogeneous half-space

Kind of inhomogenity

 $E\left(z\right)=m_{\!\scriptscriptstyle E} z^{\alpha}$  ,  $0<\alpha\leq 1$ 





## Tang. contact of cylinder and inhomogeneous half-space



#### Conclusion

2D-stick-region agrees with 3D-tangential contact of sphere on homogeneous half-space!

## Summary and outlook

#### Summary

Reduction method provides exactly the same results as in threedimensional case. We showed how to map

- conforming and non-conforming contacts with and without adhesion,
- the pressure distribution and
- the internal fields of axisymmetric half-space.

## Summary and outlook

#### Summary

Reduction method provides exactly the same results as in threedimensional case. We showed how to map

- conforming and non-conforming contacts with and without adhesion,
- the pressure distribution and
- the internal fields of axisymmetric half-space.

#### Outlook

The reduction method is also applicable to

- inhomogeneous and layered half-space,
- to viscoelastic solids.
- Θ...

# Thank you for your attention!

#### For further reading

- T. Geike, V.L. Popov. Mapping of three-dimensional contact problems into one dimension. Physical Review E,76:036710, 2007
- V.L. Popov. Kontaktmechanik und Reibung. Von der Nanotribologie bis zur Erdbebendynamik, 2.Auflage. Springer, 2010
- M. Heß. Über die exakte Abbildung ausgewählter dreidimensionaler Kontakte auf Systeme mit niedrigerer räumlicher Dimension. PhD thesis, 2011